



TECHNICAL SERVICE BULLETIN



Date June 1981

ITEM T81/13

SUBJECT: CYLINDER HEAD TORQUE P.D.I.

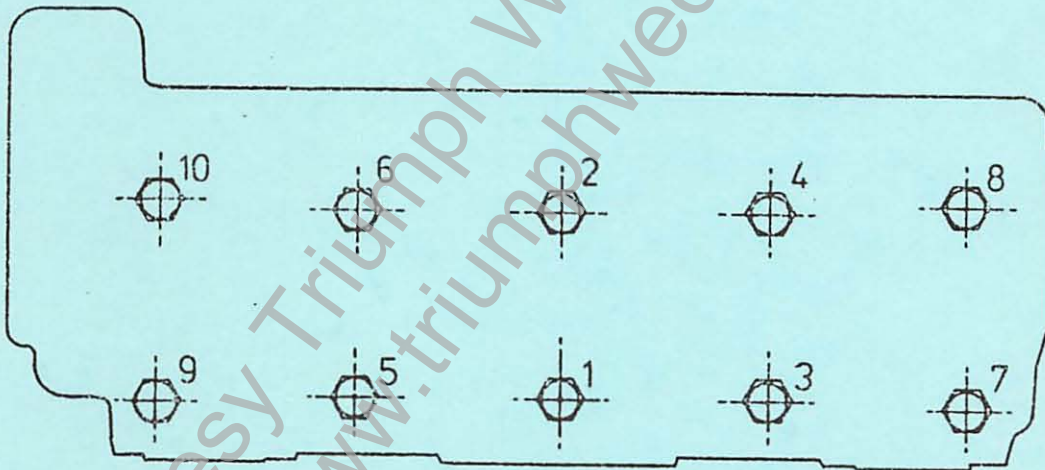
MODELS: TR7

Present maintenance schedules call for torquing the cylinder head at 1,000 mile service. It is recommended by Triumph UK that this practice be discontinued and cylinder head torquing be done at P.D.I.

Upon receipt of this bulletin all dealer technicians should be made aware of the fact that before any P.D.I. work is started the cylinder head nuts and bolts must be torqued to 50 lb/ft with the engine COLD.

When checking the torque loading of nuts and bolts, they should first be slackened off to overcome static friction and retightened to the correct loading in the sequence illustrated.

When this has been done, a spot of paint should be applied to a head nut as a reminder that torquing is not necessary at the 1,000 mile service.



H.C.T. (22)

Provided Courtesy Triumph Wedge Owners Association
<http://www.triumphwedgeowners.org>